

before you start...

1. All fabrics are sewn right sides together and with a $1 / 4$ " seam.
2. To sew on the diagonal of a square you may either draw a pencil line from opposite corners or adhere a piece of painter's tape to your sewing table that follows the sewing line of the needle. *Note- this method only works if the square is small enough to sit on the sewing table to follow the tape. If your square is bigger than the table, you will need to draw your diagonal line with a pencil and a ruler on the wrong side of the fabric.


When sewing diagonally, you are not sewing along an edge of fabric and will lose your edge as a guide.


Align and adhere an edge of painter's tape with the needle to create a guide.


Align opposite corners of the square you are attaching with the right edge of tape. Follow tape line by keeping corners on tape.

## 3. WOF = Width of Fabric

## Cutting

From background fabric:
Cut 14 strips $21 / 2^{\prime \prime} \times$ WOF. Sub-cut into:

- 40 rectangles $21 / 2$ " $\times 81 / 2$ "
- 20 rectangles $21 / 2^{\prime \prime} \times 4^{\prime \prime}$
- 20 rectangles $21 / 2^{\prime \prime} \times 31 / 2$ "

Cut an additional 5 strips $21 / 2^{\prime \prime} \times$ WOF and set aside for sashing


From windshield fabric:
Cut 2 strips $21 / 2^{\prime \prime} \times$ WOF. Sub-cut into:

- 20 squares $21 / 2^{\prime \prime} \times 21 / 2$ "

From Jelly Roll:
Cut 20 sets of the following (ensure each set has matching prints to make truck body):
$\cdot 1$ rectangle $2^{1 / 2 "} 2^{\prime \prime} 2$ "
$\cdot 1$ rectangles $21 / 2 " \times 81 / 2^{\prime \prime}$
From Border Fabric:
Cut 5 strips $21 / 2 " \times$ WOF. Set aside
From Binding Fabric:
Cut 5 strips $2 \frac{1}{2}$ " x WOF. Set aside

## Creation

7. On ten background rectangles $21 / 2 " \times 4 "$ sew a windshield square $21 / 2 "$ to bottom right corner along square's diagonal. Trim $1 / 4 "$ from seam and press open. On remaining ten background rectangles $2 \frac{1}{2}$ " x 4 " sew a windshield square $2 \frac{1}{2} 2^{\prime \prime}$ to bottom left corner along square's diagonal. Trim $1 / 4 "$ from seam and press open. These are the windshield pieces ( 20 total).

make 10 and press open

8. Lay out 1 truck rectangle 2 " $\times 21 / 2^{\prime \prime}$ next to each windshield piece as shown. Ensure you change the placement based on which direction the windshield is facing. Finally, lay out 1 background rectangle $21 / 2$ " $\times 31 / 2$ next to truck rectangle 2 " x $21 / 2 "$. Sew together to form strip.

winshield piece

$21 / 2^{\prime \prime} \times 31 / 2^{\prime \prime}$
background rectangle

$2^{\prime \prime} \times 2 \frac{1}{2 \prime}{ }^{\prime \prime}$ truck rectangle

$2^{\prime \prime} \times 21 / 2^{\prime \prime}$
truck rectangle

$21 / 2^{\prime \prime} \times 31 / 2^{\prime \prime}$
background rectangle

winshield piece

sew together

sew together
9. Sew truck rectangle $21 / 2^{\prime \prime} \times 81 / 2$ " to bottom of strip made in step 2 .

10. Sew 2 background rectangles $21 / 2^{\prime \prime} \times 81 / 2^{\prime \prime}$ to top and bottom.

11. Adhere light fusible web to back of black fabric for truck tires. Trace 40 wheel templates (template found on page 2). Cut out, remove paper and adhere a set to each truck block as shown. Secure with blanket stitch.

12. Lay out 20 truck blocks in 5 rows as shown, alternating the direction the trucks are facing in each row. Sew columns together.

13. Lay out 5 background strips $21 / 2 "$ x WOF between the 4 columns of trucks (now sewn together) and on each outer side. Sew columns and sashing together.

14. Measure finished sides of quilt. Sew border strips end to end and trim to match length. Repeat for top and bottom of quilt. Quilt and bind as desired.


## 1 Jelly Roll

$1 / 4$ yard fabric for windshields
$11 / 2$ yards background fabric
$1 / 2$ yard border fabric
1 black/dark grey Fat Quarter for wheels
$1 / 2$ yard light fusible web for wheels
$1 / 2$ yard for binding
3 yards for backing
$52 " \times 54$ " cotton batting

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